

IN THE CLAIMS:

Please amend claims 12 and 15-20, and please add claims 22-24 as follows:

1. (Original): A method for producing a filtration membrane, the method comprising:
  - applying an aqueous amine solution to a surface of said porous substrate, said aqueous amine solution including an amine, propionic acid and a non-amine base;
  - applying an acyl halide solution to be in contact with said aqueous amine solution along an interface, said acyl halide solution including an acyl halide and an organic solvent; and
  - causing polymerization to occur at said interface.
2. (Original): The method according to claim 1, wherein applying said aqueous amine solution includes wetting a portion of said porous substrate with said aqueous amine solution.
3. (Original): The method according to claim 1, wherein said aqueous amine solution is applied in a layer having a first surface in contact with said substrate and a second surface, and further wherein said acyl halide solution is applied to be in contact with said second surface to form said interface.
4. (Original): The method according to claim 1, wherein said amine is one of piperazine and m-poly(phenylenediamine).
5. (Original): The method according to claim 1, wherein said non-amine base is sodium hydroxide.

6. (Original): The method according to claim 1, further including preparing said aqueous amine solution from said amine and a propionate salt.
7. (Original): The method according to claim 1, wherein said acyl halide is trimesoyl chloride.
8. (Original): The method according to claim 1, wherein said organic solvent is immiscible in water.
9. (Original): The method according to claim 8, wherein said organic solvent is naphtha.
10. (Original): The method according to claim 1, wherein said porous substrate is comprised of polysulfone.
11. (Original): The method according to claim 1, further including drying said membrane after said polymerization has occurred.
12. (Currently Amended): A filtration membrane for separating a contaminant from a feed fluid to produce a product fluid, said membrane comprising:  
a porous substrate having a first surface; and  
a product fluid-permeable layer cast on said first surface of said porous substrate, said layer comprising the interfacial polymerization reaction product of an aqueous amine solution and an acyl halide solution, wherein  
said aqueous amine solution includes an amine, propionic acid and a non-amine base, [[and]]  
said acyl halide solution includes an acyl halide and an organic solvent, and  
wherein the filtration membrane exhibits about 98% to 99.5% magnesium sulfate rejection and fluid fluxes of about 70 to 100 gallons/ft<sup>2</sup> per day for an aqueous

magnesium sulfate solution at about 2000 ppm at about 100 psi and about 77° Fahrenheit.

13. (Original) The filtration membrane according to claim 12, wherein said layer has pores of a size suitable for nanofiltration.

14. (Original) The filtration membrane according to claim 12, wherein said layer has pores of a size suitable for reverse osmosis filtration.

15. (Currently Amended) The method filtration membrane according to claim 12, wherein said amine is one of piperazine and m-poly(phenylenediamine).

16. (Currently Amended) The method filtration membrane according to claim 12, wherein said non-amine base is sodium hydroxide.

17. (Currently Amended) The method filtration membrane according to claim 12, wherein said aqueous amine solution is prepared by dissolving said amine and a propionate salt in water.

18. (Currently Amended) The method filtration membrane according to claim 12, wherein said acyl halide is selected from the group consisting of trimesoyl chloride, cyclohexane-1,3,5-tricarbonyl chloride, isophthaloylchloride, and tetraphthaloyl chloride.

19. (Currently Amended) The method filtration membrane according to claim 12, wherein said organic solvent is immiscible in water.

20. (Currently Amended) The method filtration membrane according to claim 19, wherein said organic solvent is naphtha.

21. (Original) The filtration membrane according to claim 12, wherein said porous substrate is comprised of polysulfone.

22. (New) A filtration membrane for separating a contaminant from a feed fluid to produce a product fluid, said membrane consisting essentially of:

a porous substrate having a first surface; and

a product fluid-permeable layer cast on said first surface of said porous substrate, said layer consisting essentially of the interfacial polymerization reaction product of an aqueous amine solution and an acyl halide solution, wherein

said aqueous amine solution consists essentially of an amine, propionic acid, a non-amine base and water,

said acyl halide solution consists essentially of an acyl halide and an organic solvent, and

wherein the filtration membrane exhibits about 98% to 99.5% magnesium sulfate rejection and fluid fluxes of about 70 to 100 gallons/ft<sup>2</sup> per day for an aqueous magnesium sulfate solution at about 2000 ppm at about 100 psi and about 77° Fahrenheit.

23. (New) The filtration membrane according to claim 22, wherein said amine is one of piperazine and m-poly(phenylenediamine).

24. (New) The filtration membrane according to claim 22, wherein said non-amine base is sodium hydroxide.